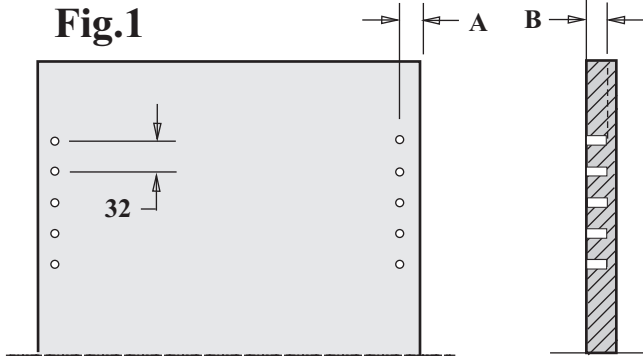


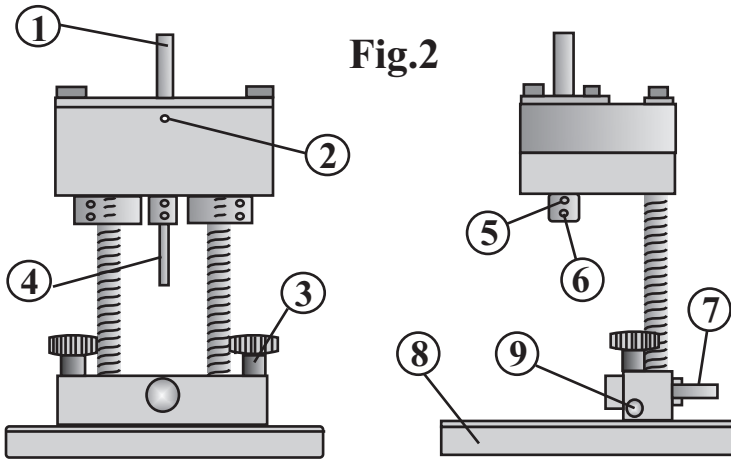
# TRIMATIC™32

The TRIMATIC™32, with five tool holders, is designed to make five holes with 32mm distance between centres in a single pass (see Fig.1). This unit is used for drilling holes in lateral (side) panels of furniture for positioning shelves at the desired height. TRIMATIC™32 may be used with a normal Drill-Stand or portable electric drill. TRIMATIC™32 is simple to use without compromising speed and accuracy.

The TRIMATIC™ is a high quality jig, **Made In Europe** but the most economically priced of its kind



The equipment as it appears at the time of purchase (see Fig. 2)



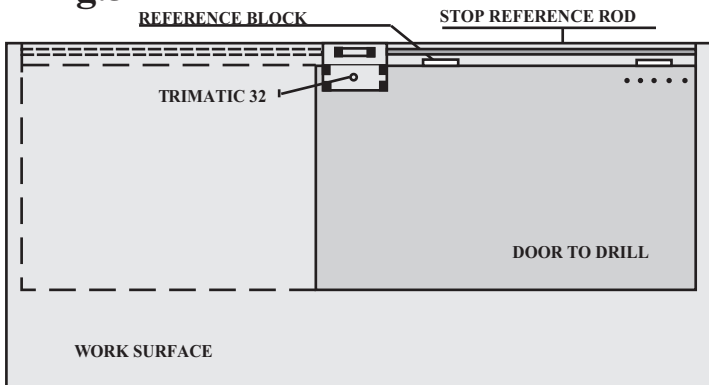
- 1) Fitting for drill spindle
- 2) Threaded hole for greasing
- 3) Locking knob for stop reference rod
- 4) Distance adjusting screw "B"

- 5) Tool holder bush
- 6) Tool locking screw
- 7) Distance adjusting screw "A"
- 8) Equipment support table
- 9) Stop rod sliding hole

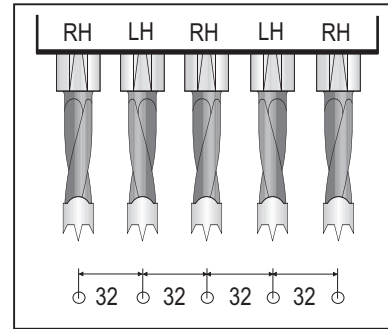
### Equipment setup and operating phases

Disassemble the support table (8) and position the equipment on a surface suitable for the type of work. Procure a 10-diameter rod with a length suitable for the job to be carried out and insert it in the hole (9). Position the reference stop and lock the whole assembly with knobs (3). Fix one or more reference blocks on the work surface depending on the length of the panel to be drilled. Adjust the screws (7) and (4) (see Fig.2) according to the distance "A" and "B" (see Fig.1). Finally, position the panel to be drilled (see Fig.3)

Fig.3



Mount the right rotation bit in position 1-3-5 and the left rotation bit in position 2-4 (see Fig.4)



Please refer to our wide selection of Carbide Tipped Drills (BKP series) in our catalogue.

When the equipment has been set up, all that is required is an electric drill (recommended power 0.75 kW) to be mounted on the spindle (1) or alternatively, a pillar drill may be used (see Fig.5)

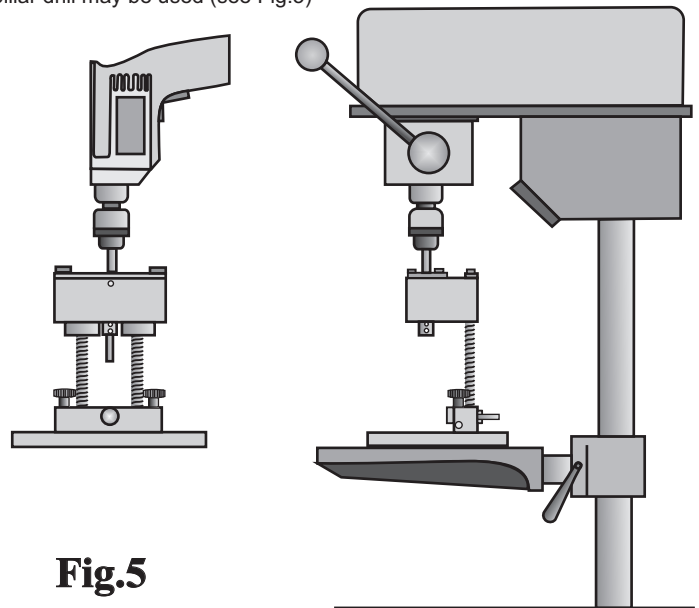


Fig.5

Having selected the type of drill, you can start drilling.

Since a complete drilling cannot be carried out as with panels machined in series, we suggest a diagram which represent the number of groups of 5 holes recommended depending on the panel height.

